

**CREATE YOUR OWN
MONSTER**
FRANKENSTEIN
Made with Pride **TRIKES** Pleasanton, KS, U.S.A.

Installation Guide

Sportster

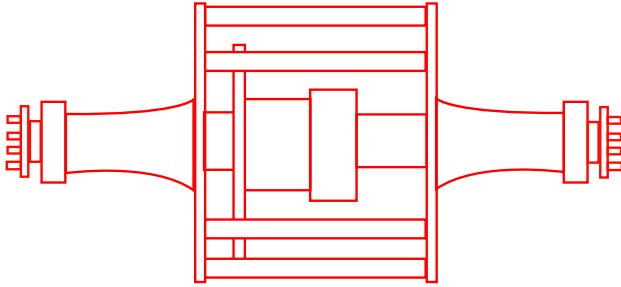
34" Sport Trike Kit

2003 & Down



INCLUDED IN YOUR TRIKE KIT:

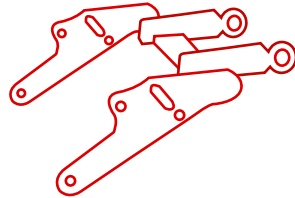
COMPONENTS



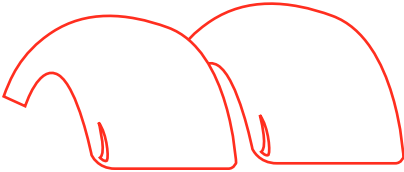
Frankenstein Trikes Rear End



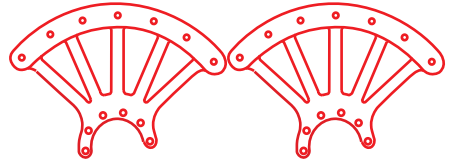
2 Sport Shocks



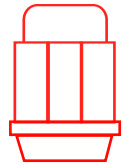
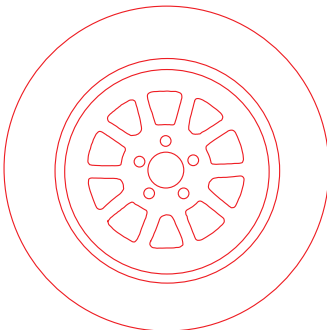
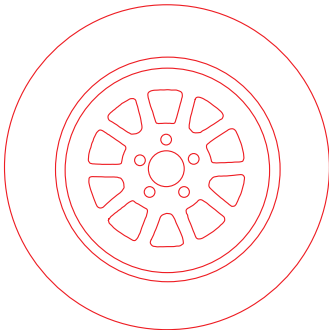
Swing Arm



2 Sport Fenders



2 Fender Brackets



10 lug nuts

2 lon 15" X 8" wheels style 171-5865-P

1 2 Center caps and 2 General Altimax 215/60R15 tires

HARDWARE

PULLEY MOUNTING

5 pcs. - 7/16" -14 x 1 1/2" Grd. 8 (Gold) Bolt

5 pcs. - 7/16" Lock Washer

Pulley mounting hardware can be found installed on rear end.

FENDER MOUNTING

14 pcs. - 3/8" - 16 x 1" Grd. 5 (Zinc) Bolt

14 pcs. - 3/8" I.D. 1" O.D. 1/16" Thick Grd 5 Washer

14 pcs. - 3/8" -16 Nylock Nut

NOTE! Additional hardware used to mount fender brackets to the rear end are pre-installed onto the rear end.

SHOCK MOUNTING

NOTE! Depending on the year of your sportster your kit may include one or more of the following.

2 - Upper Shock Studs ('91-'99)

2 - 1/2" - 13 x 2 1/4" Grd. 8 Bolt (Lower)

2 - 1/2" - 13 x 4" Grd. 8 Bolt (Upper)('00-'03)

4 - 1/2" I.D. 1" O.D. 1/8" Thick Grd 8 Washer

2 - 1/2" I.D. 1 1/4" O.D. 1 3/4" Long Spacer (Upper)('00-'03)

WHEEL MOUNTING

10 - Lug Nuts



LOCTITE is included with every kit and must be used where instructed in this manual.

STAGE 1. Motorcycle Preparation:



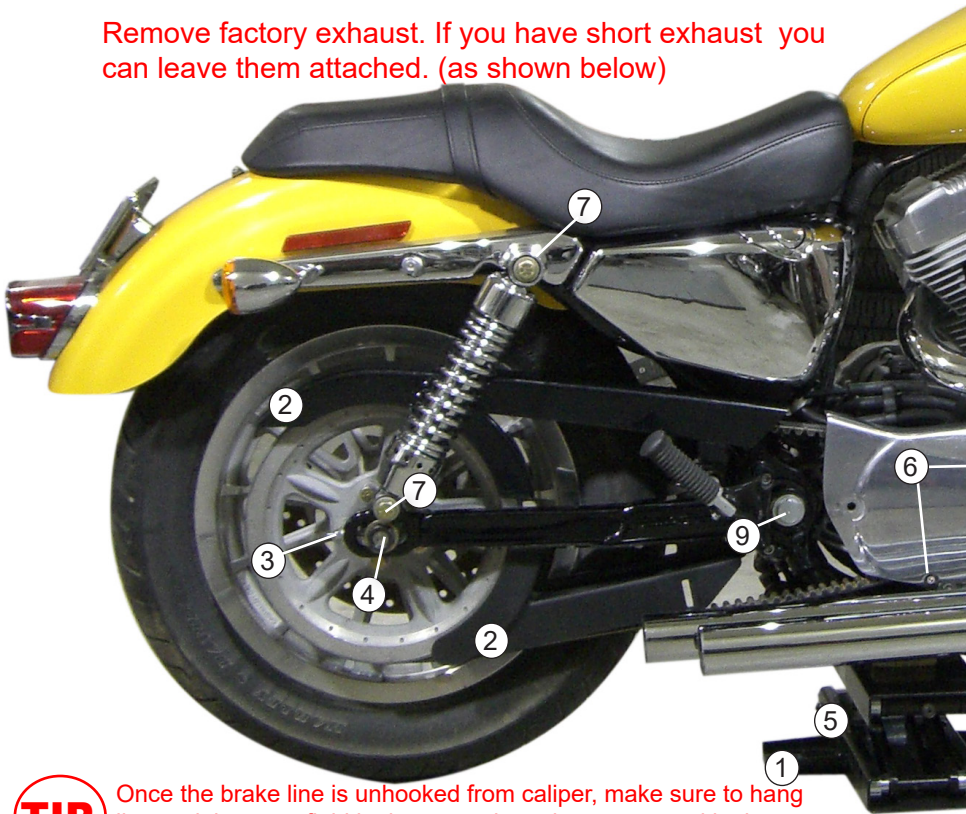
Always refer to your Harley-Davidson owners manual before performing any work on your bike.

1. Secure front wheel so motorcycle won't tip, set jack under the motorcycle and raise the jack to take the weight off of the rear wheel.
2. Remove upper and lower belt guards.
3. Loosen axle adjusters on both sides.



Factory exhaust will be too long for your Frankenstein Trike Kit.

Remove factory exhaust. If you have short exhaust you can leave them attached. (as shown below)



Once the brake line is unhooked from caliper, make sure to hang line upright so no fluid leaks out and no air gets trapped in the brake line.

4. Remove axle from wheel and swing arm. Slide the belt off of the pulley.
5. Raise the jack high enough to remove the rear wheel.
6. Remove front pulley cover.
7. Remove both shocks from the motorcycle.

Shown - 2004 Sportster your bike may vary depending on the year

8. Remove the allen bolt that holds the rear brake master cylinder reservoir, let the reservoir hang out of the way.



9. Remove swing arm pivot bolt or both sides. Remove swing arm.



TIP Now would be a good time to check the condition of your pulley and belt.

STAGE 2. Rear End Preparation/Installation:

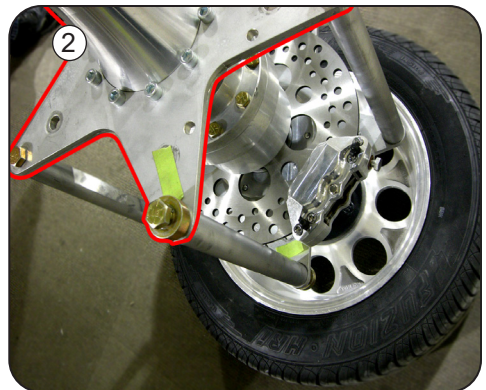
1. With swing arm and rear wheel removed, have a friend help set a wheel and tire on the brake side of the rear end. Install with lug nuts.

TIP Install center cap into wheel before mounting.

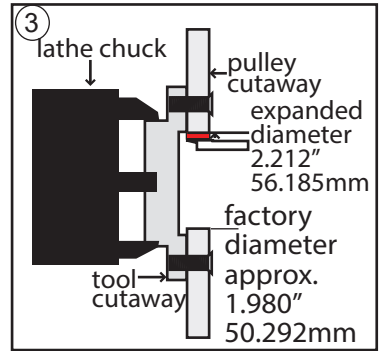
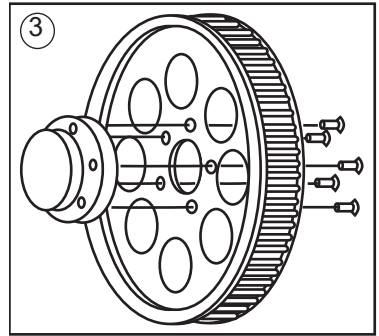


Do not remove green tape, it will be used as a reference point in the following instructions.

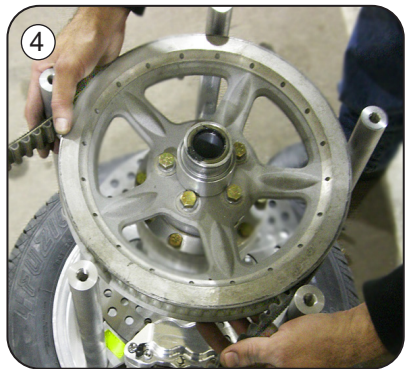
2. Set the rear end on the wheel that was previously installed. Remove the five bolts to the spokes, Remove axle, axle housing and star plate as a unit.



3. If you have a 1999 and earlier Sportster with a pulley or sprocket that has a center hole with a diameter of approximately 1.980" (50.292mm) then your pulley or sprocket will need to be machined. Install tool as shown using supplied bolts. Place back side of tool onto lathe chuck. Use boring tool to expand the diameter of the center hole. Measure frequently while boring until the diameter of the center hole is 2.212" (56.185mm). If your Sportster is 2000 and later go to next step.



4. Install Pulley. Install 7/16" pulley bolts with lock washers provided apply **red loctite** and torque the pulley bolts. Have friend help hold the center section of the rear end with a screw driver through a hole in the rotor through one of the holes in the star plate. Torque the pulley bolts to 65 ft. lbs. Install belt over pulley as shown, the belt should be inside of all spokes except the one that is marked with the green tape.

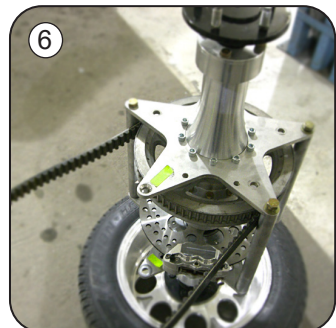


5. Remove spoke that is marked with the green tape. Install spacer on spigot of the differential housing.



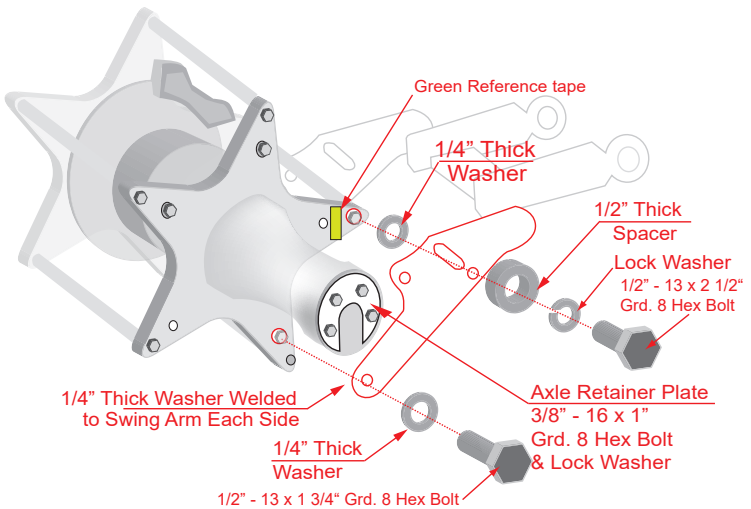
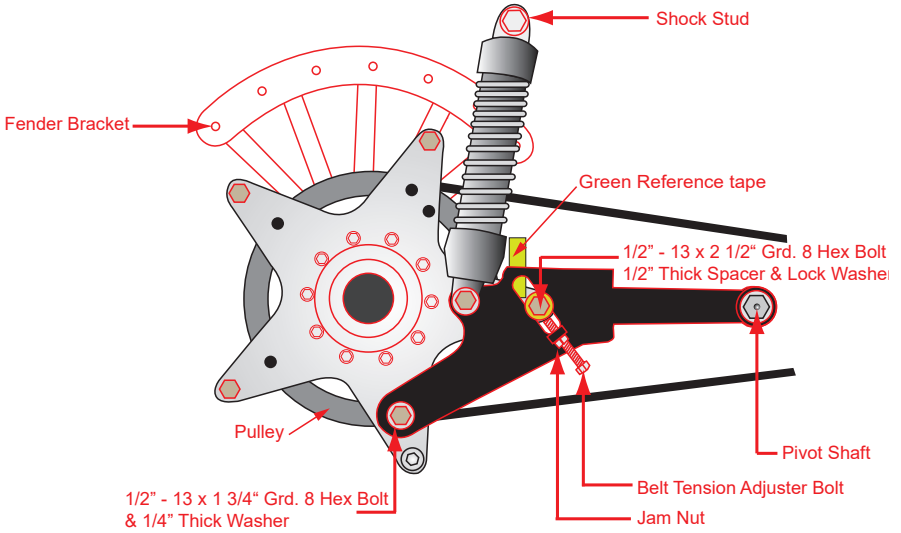
shown '00 and up

6. Install axle, axle housing and star plate as a unit, Line up points of the star plate with the green tape. Install bolts through star plate to the spokes.

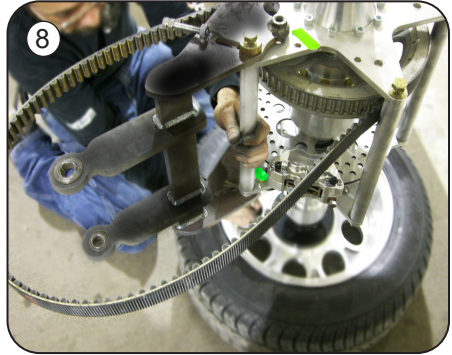


7. Install swing arm on rear end. Refer to diagram for placement of washers and spacers.

Shown with axle and wheel removed.



8. Have a friend help hold the swing arm. Install spoke previously removed as shown. Do not tighten the bolts that mount the swing arm to the rear end.



9. Install other wheel and tire on the axle. Install with lug nuts.



TIP Install center cap into wheel before mounting.

10. Roll the rear end and position it behind the bike.



11. Install swing arm pivot shaft and allen bolt, use blue loctite.



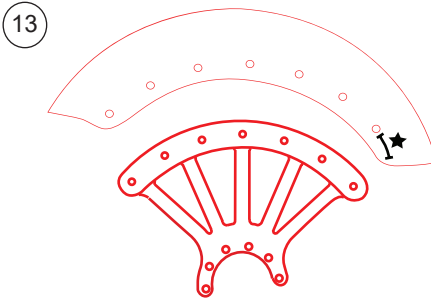
12. Slide belt over front pulley. On '03 & down have a friend help hold allen wrench and torque pivot shaft (50 ft. lbs.)



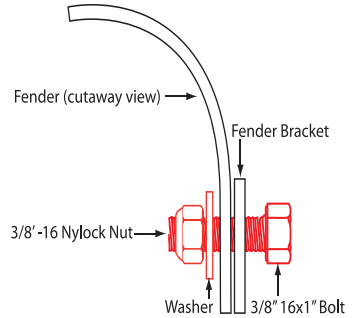
Torque specs...

YEAR	ft. lbs.
'82 - '03	50
'04 & up	60-70

13. Attach fender brackets to fenders using supplied FENDER MOUNTING HARDWARE ★ *Note: side with more space from bolt holes to edge of fender goes toward the front.*



shown: left bracket and fender



**Configuration A. (standard)
for 15x8 wheels & tires
and 11\"**

14. Install fender and bracket on the rear end with supplied hardware. Apply blue loctite. Torque fender bracket bolts to 45 ft. lbs. Repeat installation of fender and bracket for the other side of the trike.

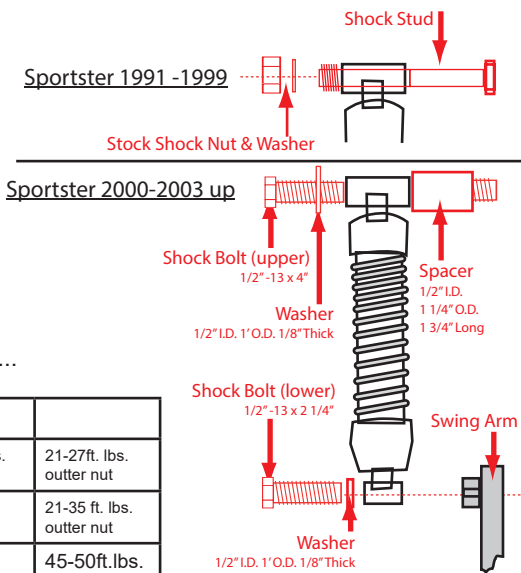


15. Remove remaining star plate bolts one at a time apply blue loctite and hold adjustable wrench on flat area of spoke to torque bolts to 60 ft. Lbs.

⚠ Do not torque front spoke at this time.



16. If your Sportster is 1999 and down remove upper shock stud. Install longer shock stud provided, install shocks. If your Sportster is 2000 and up install shocks with the provided shock mounting hardware. Torque shock bolts.



Shock bolts - Torque specs...

YEAR		
'86-'92 UPPER shock stud	21-27 ft. lbs. inner nut	21-27ft. lbs. outer nut
'93-'99 UPPER shock stud	21-35 ft.lbs. inner nut	21-35 ft. lbs. outer nut
'00 & up UPPER 1/2"-13 bolt		45-50ft.lbs.
ALL LOWER 1/2"-13 bolt		55 ft.lbs.

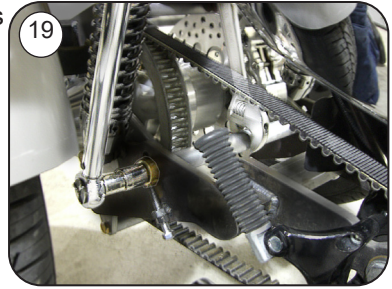
17. Adjust belt tension to factory specs.

⚠ The trike must be sitting on the ground on its suspension to adjust the belt.



18. Tighten jam nut on adjuster bolts.

19. Torque the four rear end mounting bolts to 60 ft. lbs. hold adjustable wrench on flat area of spoke.



20. Install front pulley cover. Install the allen bolt that holds the rear brake master cylinder reservoir, hook up stock brake line, bleed rear brake. 1
22. Tighten lug nuts on rear wheels torque 78 to 85 ft. lbs. and go for a ride. Re-torque lug nuts after 25 miles or 100 mile maximum.

Tip: Recommended tire pressure is 25psi.



Note: Initially the brake and rotor need to be worn in before maximum braking can be achieved. Please use caution.

Our Trike rear ends are made from all 6061 T6 billet aluminum, except for our Light Sport Std. Trike rear end, which has 3/8" thick steel star plates, powder coated silver, instead of 1" thick billet aluminum star plates that we use on all our other Trike rear ends.

All of our rear ends have a Dana 30 differential, packed with Moly EP grease. 9" Ford street/strip axles with a bolt pattern of 5 studs on 4 1/2" bolt circle, wheel studs are 1/2" -20. HHI/Frankensteen 4 piston billet caliper, 11 1/2" stainless steel brake rotor, or optional outboard Brakes with two HHI/Frankensteen 4 piston billet calipers and two 11" stainless steel brake rotors. We only use top quality new parts in our manufacturing of "Frankenstein Trikes" rear ends.

Replacement Parts

Differential seal: National oil seal # 481213 \$12.00 each

Differential Bearing: # 62102RS \$24.00 each

Axle Bearing: BCA # RW207-CCRA \$65.00 each

Brake Pads: HHI-101-001 \$39.00 pair

prices subject to change

